

¹Mixture of caprolactam, high boilers (HB) and low boilers (LB), prepared by removing water and ammonia from the cyclization effluent

Fig. 1 Main claim from PF 54.059

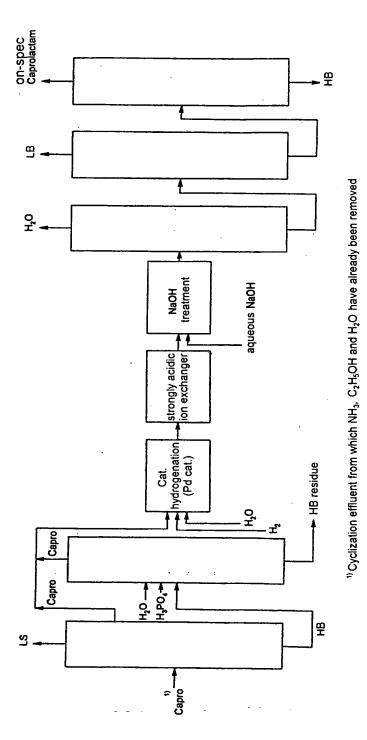


Fig. 2 Contin. performance of example 7, D2 schematic; simplified

AMENDED SHEET